## Facts in the Cold Fusion Phenomenon (CFP)

The cold fusion phenomenon (CFP) has been discovered in 1989 and developed successively in these 25 years despite the difficulties to understand the facts revealed by experimental data such as qualitative reproducibility and nuclear reactions in near-room temperature environment. So, there are dispute concerning what are the facts in the CFP; some denies them for the lack of reasonable explanations and other accept them believing in the techniques applied to the measurement.

Our point of view to this problem is of course the latter. We have given a consistent explanation of the whole data obtained by reliable experiments in our papers and books. The most extensive presentations of our point of view have been given in our two books [Kozima 1998, 2006] and the recent up-to-date ones have been given in our several papers [Kozima 2015a, 2015b].

In this paper, we give the facts included in the outline of our point of view on this problem according to our explanations given in these books and papers.

## 1. The Field where occur the events of the Cold Fusion Phenomenon {Kozima 1998 (Secs. 6 – 10), 2006 (Chapter 2, Facts of the CFP)}

Table 1. System and Obtained Evidence of CFP. Mother solids, agents, experimental methods, direct and indirect evidence, cumulative and dissipative observables of the cold fusion phenomenon. Q and NT express excess heat and the nuclear transmutation, respectively. Direct evidence of nuclear reactions in CFP are Energy ( $\varepsilon$ ) and position (*r*) dependencies of reaction products, decrease of decay constants of radiative nuclides, decrease of fission threshold energy of compound nuclei. [Kozima 2006 (Table 2.1 supplemented by recent papers)]

Mother solids	Pd, Ti, Ni, KCl + LiCl, ReBa <sub>2</sub> Cu <sub>3</sub> O <sub>7</sub> , Na <sub>x</sub> WO <sub>3</sub> , KD <sub>2</sub> PO <sub>4</sub> ,						
	TGS, SrCe <sub>a</sub> Y <sub>b</sub> NB <sub>c</sub> O <sub>d</sub> , XLPE, C (graphite)						
Agents	<i>n</i> , <i>d</i> , <i>p</i> , ${}^{6}_{3}$ Li, ${}^{10}_{3}$ B, ${}^{39}_{19}$ K, ${}^{85}_{37}$ Rb, ${}^{87}_{37}$ Rb, (ion beam)						
Experimental	Electrolysis, Gas discharge, gas contact, (ion beam irradiation)						
methods							
Direct	Gamma ray spectrum $\gamma$ ( $\varepsilon$ ), neutron energy spectrum $n(\varepsilon)$ ,						
Evidences	Space distribution of NT products NT( <i>r</i> ),						
	decrease of decay constants, lowering of fission threshold						
	energy						

Indirect	Excess energy $Q$ , number of neutrons $N_n$ , amount of tritium
Evidences	atom $N_{\rm t}$ , helium-4 atom $N_{\rm He4}$ , NT (NT <sub>D</sub> , NT <sub>F</sub> , NT <sub>A</sub> ), X-ray
	spectrum X(ε)
Cumulative	$NT(\mathbf{r})$ , amount of tritium atom $N_t$ , helium-4 $N_{He4}$ ,
Observables	
Dissipative	Excess energy $Q$ , neutron energy spectrum $n(\varepsilon)$ , number of
Observables	neutrons $N_{n}$ , Gamma ray spectrum $\gamma$ ( $\epsilon$ ), X-ray spectrum X( $\epsilon$ ),

## 2. Experimental Data Sets in Deuterium and Protium Systems

Table 2.1 Pd/D(H)/Li System. Neutron density  $n_n$  and relations between the numbers  $N_x$  of event X obtained by theoretical analysis of experimental data on the TNCF model  $(N_Q \equiv Q \text{ (MeV)/5 (MeV)})$  [Kozima 2006, Table 2.2]. Typical value of the surface vs. volume ratio *S* /*V* (cm<sup>-1</sup>) of the sample is tabulated, also. As we see here, there are several data sets of the CFP in Pd/H/Li(S) systems even if the combination Pd/D/Li is overwhelmingly preferable for the phenomenon. [Kozima 1998 (Table 11.2)]

Authors	System	S/V	Measured	nn	Other Results
		cm <sup>-1</sup>	Quantities	cm <sup>-3</sup>	(Remarks)
Fleischmann	Pd/D/Li	6	Q, t, n	~109	$(Q=10 \mathrm{W/cm^3})$
et al.1)		$\sim 40$	$N_t/N_n \sim 4 \times 10^7$		$N_t/N_n \sim 10^{\circ}$
			$N_Q/N_t \sim 0.25$		$N_Q/N_t = 1.0$
Morrey	Pd/D/Li	20	Q,"He	4.8 ×10°	$N_Q/N_{He} \sim 5.4$ (
$et al.^{1-4}$			<sup>a</sup> He in $\ell \leq 25 \mu m$		If 3% *He in Pd)
Roulette <sup>1<sup>(1)</sup></sup> )	Pd/D/Li	63	Q	~1012	
Storms <sup>4</sup> )	Pd/D/Li	9	$t(1.8\times10^2\mathrm{Bq/m\ell})$	2.2×10 <sup>7</sup>	$(\tau=250h)$
Storms <sup>4</sup> )	Pd/D/Li	22	$Q (Q_{max}=7W)$	$5.5 \times 10^{10}$	$(\tau=120h)$
Takahashi	Pd/D/Li	2.7	t, n	3×10 <sup>5</sup>	$N_t/N_n \sim$
et al. <sup>5')</sup>			$N_t/N_n \sim 6.7 \times 10^4$		$5.3 \times 10^{5}$
Miles	Pd/D/Li	5	Q, <sup>4</sup> He	~10 <sup>10</sup>	
et al. <sup>18')</sup>			$(N_Q/N_{He}=1\sim10)$		$N_Q/N_{He} \sim 5$
Okamoto	Pd/D/Li	23	$Q, NT_D$	~10 <sup>10</sup>	$N_Q/N_{NT} \sim 1.4$
et al. <sup>12')</sup>			$\ell_0 \sim 1 \ \mu m$		$(^{27}\text{Al}\rightarrow^{28}\text{Si})$
Oya <sup>12-5)</sup>	Pd/D/Li	41	$Q, \gamma$ spectrum	3.0×10 <sup>9</sup>	(with <sup>252</sup> Cf)
Arata.	Pd/D/Li	7.5	$Q$ , <sup>4</sup> He $(10^{20} \sim 10^{21})$	~10 <sup>12</sup>	(Assume t
et al. <sup>14)</sup>		×10 <sup>4</sup>	cm <sup>-3</sup> )		channeling
			$N_Q/N_{He} \sim 6$		in Pd wall)
McKubre <sup>3)</sup>	Pd/D/Li	125	Q (& Formula)	~10 <sup>10</sup>	Qualit.explan.
Passell <sup>3''')</sup>	Pd/D/Li	400	NT <sub>D</sub>	1.1×10 <sup>9</sup>	$N_{NT}/N_Q=2$
Cravens <sup>24"</sup> )	Pd/H/Li	4000	$Q (Q_{out}/Q_{in}=3.8)$	8.5×10 <sup>9</sup>	(If PdD exists)
Bockris <sup>43)</sup>	Pd/D/Li	5.3	$t,^{4}$ He; $N_{t}/N_{He} \sim 240$	$3.2 \times 10^{6}$	$N_t/N_{He} \sim 8$
Lipson <sup>15-4</sup> )	Pd/D/Na	200	$\gamma \ (E_{\gamma}=6.25 \mathrm{MeV})$	$4 \times 10^5$	If effic. $=1\%$
Will <sup>45</sup> )	Pd/D <sub>2</sub> SO <sub>4</sub>	21	$t(1.8 \times 10^5 / \text{cm}^2 \text{s})$	$3.5 \times 10^{7}$	(If $\ell_0 \sim 10 \mu m$ )
Cellucci	Pd/D/Li	40	$Q, {}^{4}\mathrm{He}$	$2.2 \times 10^{9}$	(IfQ=5W)
et al. <sup>51'''</sup> )			$N_Q/N_{He}=1\sim5$		$N_Q/N_{He}=1$
Celani <sup>32''')</sup>	Pd/D/Li	400	$Q (Q_{max} = 7 \text{ W})$	1.0×10 <sup>12</sup>	(If200%output)
Ota <sup>53</sup> )	Pd/D/Li	10	Q(113%)	$3.5 \times 10^{10}$	$(\tau = 220 h)$
Gozzi <sup>51"</sup> )	Pd/D/Li	14	$Q, t, {}^{4}\mathrm{He}$	~10 <sup>11</sup>	$(\tau \sim 10^3 h)$
Bush <sup>27'</sup> )	Ag/PdD/Li	2000	$Q(Q_{max}=6W)$	1.1×10 <sup>9</sup>	$(\tau = 54d, Film)$
Mizuno	Pd/D/Li	3.4	$Q, NT_D$	2.6×10 <sup>8</sup>	$\tau$ =30d,Pd
26-4)	(If Cr in Pd)		$\ell \leq 2 \ \mu m$ )		$1 \text{cm}\phi \times 10 \text{cm}$
Iwamura <sup>17)</sup>	PdD <sub>x</sub>	20	n (400/s), t	$3.9 \times 10^8$	$4.4 \times 10^{6} t/s$
Itoh <sup>17'</sup> )	PdD <sub>z</sub>	13.3	n (22/m), t	$8.7 \times 10^{7}$	$7.3 \times 10^{10} t/s$
Itoh <sup>17")</sup>	PdD <sub>x</sub>	13.3	$n (2.1 \times 10^3 / s)$	$3.9 \times 10^8$	
Iwamura	PdD <sub>x</sub>	20	Q (4 W)	$3.3 \times 10^{10}$	$(NT_F?$
17''')			NT <sub>F</sub> (Ti, Cr etc.)		unexplained)
Miley <sup>65</sup>	Pd/H/Li	150	$NT_F(Ni,Zn,\cdots)$	$4.5 \times 10^{12}$	
Dash <sup>59</sup>	Pd/D,H <sub>2</sub> SO <sub>4</sub>	57	$Q, NT_D$	$\sim 10^{12}$	Pt→Au
Kozima <sup>203)</sup>	Pd/D,H/Li	200	$n (2.5 \times 10^{-4}/s)$	$2.5 \times 10^{2}$	Effic. =0.44%

Table 2.2. Ni/H/K System and others. Neutron density  $n_n$  and relations between the numbers  $N_x$  of event X obtained theoretical analysis of experimental data on TNCF model ( $N_Q \equiv Q \text{ (MeV)}/5 \text{ (MeV)}$ ) [Kozima 2006, Table 2.3]. Typical value of the surface vs. volume ratio  $S / V \text{ (cm}^{-1})$  of the sample is tabulated, also. As we see here, there are several data sets of the CFP in Ni/D/K systems even if the combination Ni/H/K is overwhelmingly preferable for the phenomenon. [Kozima 1998 (Table 11.3)]

Authors	System	S/V	Measured	nn	Other Results
		$cm^{-1}$	Quantities	cm <sup>-3</sup>	(Remarks)
Jones <sup>2)</sup>	Ti/D/Li	8.1	n (2.45 MeV)	$3.1 \times 10^{11}$	
Mills <sup>25</sup> )	Ni/H/K	160	Q (0.13 W)	$3.4 \times 10^{10}$	
Bush <sup>27')</sup>	Ni/H/K	~160	$NT_D(Ca)$	$5.3 \times 10^{10}$	$N_O/N_{NT} \sim 3.5$
	Ni/H/Na	~160	$NT_D(Mg)$	$5.3 \times 10^{11}$	$({}^{40}K\tau=0)$
Bush <sup>27''</sup> )	Ni/H/Rb	~104	$NT_D(Sr)$	$1.6 \times 10^{7}$	$N_O/N_{NT} \sim 3$
Savva-	$Pd/D_2$	100	$NT_D(Ag)$	9×10 <sup>10</sup>	
timova <sup>34</sup> ")					
Alekseev <sup>44')</sup>	$Mo/D_2$	4.1	$t (\sim 10^7/s)$	$1.8 \times 10^{7}$	(If MoD)
Romoda-	TiC/D	4.1	$t (\sim 10^6/s)$	~106	(D/Ti~
nov <sup>44</sup> ''')					0.5assumed)
Reifensch-	TiT0.0035	$7 \times 10^5$	$\beta$ decay	$1.1 \times 10^{9}$	$(T=0\sim 450^{\circ}C)$
weiler <sup>38')</sup>			reduction		
Dufour <sup>7)</sup>	$Pd,SS/D_2$	48	Q, t, n	9.2×10 <sup>11</sup>	(D(H)/Pd~1
	Pd,SS/H <sub>2</sub>			$4.0 \times 10^{9}$	is assumed)
Claytor <sup>9)</sup>	$Pd/D_2$	400	t (12.5 nCi/h)	$1.6 \times 10^{13}$	(If D/Pd~0.5)
Srinivasan <sup>16</sup> )	Ti/D <sub>2</sub>	1500	$t (t/d \sim 10^{-5})$	$1.9 \times 10^{8}$	(Aged plate)
De Ninno <sup>6')</sup>	Ti/D <sub>2</sub>	440	n,t	$1.2 \times 10^{6}$	(D/Ti=1,1w)
Focardi <sup>23)</sup>	Ni/H <sub>2</sub>	8.2	Q	$3.0 \times 10^{12}$	$(If N_p = 10^{21})$
Oriani <sup>52)</sup>	$SrCeO_3/D_2$	22	$Q \sim 0.7 W$	$4.0 \times 10^{10}$	V=0.31cm <sup>3</sup>
Notoya <sup>35''</sup> )	Ni/D,H/K	3.4	Q (0.9 W),		(If 1/2 t)
		×10 <sup>4</sup>	t	$2.4 \times 10^{13}$	is in liquid)
Notoya <sup>35-4</sup> )	Ni/D,H/K	same	$NT_D(Ca)$	$1.4 \times 10^{9}$	(Sintered Ni)
Yamada <sup>54)</sup>	$Pd/D_2$	185	$n$ , $NT_D(C)$	$2.0 \times 10^{12}$	
Cuevas <sup>55)</sup>	TiD <sub>1.5</sub>	134	n (102 n /s)	$5.4 \times 10^{11}$	
Niedra <sup>56)</sup>	Ni/H/K	80	Q (11.4 W)	$1.4 \times 10^{9}$	$5 \text{km} \times 0.5 \text{mm} \phi$
Ohmori <sup>22")</sup>	Au/H/K	200	$Q, \operatorname{NT}_{F}(\operatorname{Fe})$	~10 <sup>11</sup>	(Au plate)
Li <sup>57)</sup>	$Pd/D_2$	185	Q	$1.6 \times 10^{12}$	(Pd wire)
$Qiao^{57'}$	Pd/H <sub>2</sub>	185	$NT_F(Zn)$	$3.8 \times 10^{10}$	(40%NTin 1y)
Bressani <sup>58')</sup>	$Ti/D_2$	$\leq 10^{3}$ ?	$n(\varepsilon)$	$10^5 - 10^6$	(Ti shaving)
Miley <sup>65')</sup>	Ni/H/Li	50	$NT_D(Fe, Cr, \cdots)$	$1.7 \times 10^{12}$	

## References

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*JCF14*: **14-16**, pp. 203 – 230 (2014). ISSN 2187-2260. And also Reports of CFRL (Cold Fusion Research Laboratory) 14-4, 1 – 29 (March, 2014);

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